

### **AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application:

#### **Listing of Claims**

1. (Withdrawn) A filing tool for hardened-skin care, comprising a plurality of filing parts formed on a metal plate, wherein the filing parts each include a first nickel-plated layer, a second nickel-plated layer, and stone powders fixed between the first nickel-plated layer and the second nickel-plated layer.

2. (Currently Amended) A method of manufacturing a filing tool for hardened-skin care comprising a plurality of filing parts formed on a metal plate, the method comprising:

first step of setting a patterned photosensitive dry film on the metal plate;

second step of exposing the metal plate set with the dry film to light;

third step of removing a non-exposed portion of the dry film to form a masking pattern;

fourth step of plating nickel on the metal plate formed with the masking pattern to form a first nickel-plated layer, followed by uniformly applying stone powders on the first nickel-plated layer;

fifth step of further plating nickel on the stone powders to form a second nickel-plated layer thereby fixing the stone powders between the first nickel-plated layer and the second nickel plating layer; and

sixth step of ~~fixing the stone powders between the first nickel-plated layer and the second nickel-plated layer~~, followed by removing the masking pattern.

3. (Original) The method as defined in claim 2, further comprising ultrasonicating the metal plate formed with the masking pattern to remove impurities,

followed by acid-cleaning the metal plate to remove an oxidation film of the metal plate and then activating a surface of the metal plate, between the third step and the fourth step.

4. (Original) The method as defined in claim 2, further comprising acid-cleaning the metal plate, and then activating a surface of the metal plate, followed by a nickel-plating process, after the sixth step.